



Ideas for Building China's Future-oriented Conceptual Wastewater Treatment Plant

**QU Jiuhui, WANG Kaijun, WANG Hongchen, YU Gang, YU
Hangqing, KE Bing**

Our consensus:

Have to search for possible ways to optimize the use and recycle of all resources in the world.

Wastewater is a very important resource rather than a kind of waste.

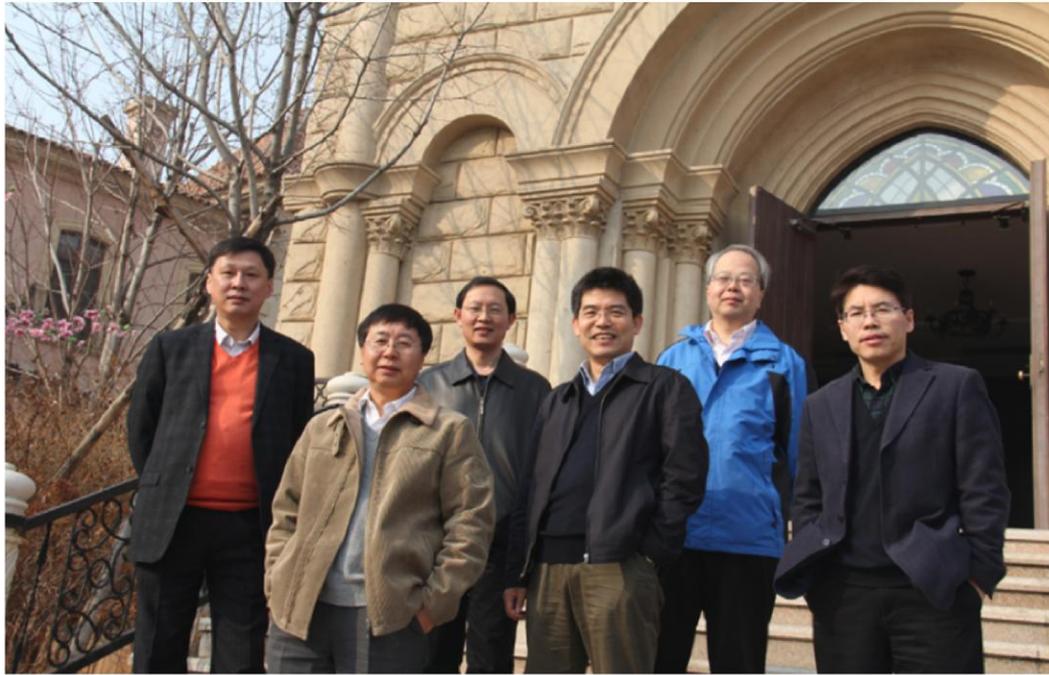
Water reclamation should be a integrated process

- ◆ **Water reuse**
- ◆ **Energy recovery & Nutrients recycle**
- ◆ **Eco-risk free and environment-friendly**

Maximizing the Benefits of
Water Reclamation

In early 2014, we proposed...

To Build China's Future-oriented Conceptual Wastewater Treatment Plant



WANG Kaijun, QU Jiuhui, YU Gang, KE Bing, YU Hangqing, WANG Hongchen (From left to right)

10 | 水 Water
CONCEPT
产业周刊

建设面向未来的中国污水处理概念厂

本刊 2014年 12月 10日 星期三

建设

在污水处理领域，中国城市污水处理行业正经历着深刻的变革。随着国家环保政策的日益严格，以及公众环保意识的不断提高，传统的污水处理模式已难以满足未来发展的需要。因此，建设面向未来的中国污水处理概念厂，已成为行业发展的必然选择。

发展态势

污水处理功能定位明晰

随着国家环保政策的日益严格，污水处理的功能定位已不再仅仅是“达标排放”，而是向“资源化、无害化、减量化”转变。这要求污水处理厂在设计之初，就必须考虑到未来可能的资源回收和能源利用需求。

专家观点

专家认为——

建设面向未来的中国污水处理概念厂，关键在于技术创新和模式创新。一方面，要采用先进的污水处理工艺，提高处理效率和资源回收率；另一方面，要探索新的商业模式，降低建设和运营成本，提高项目的经济可行性。

历史与未来

历史中的“概念厂”

回顾污水处理行业的发展历程，我们可以看到，从传统的活性污泥法到现代的膜生物反应器（MBR），每一次技术的突破都带来了处理效率的提升和成本的降低。然而，真正的“概念厂”应该是能够实现资源循环利用、能源自给自足的“生态工厂”。

高向未来的一级系统探索

未来的一级污水处理系统，将不再仅仅是简单的物理化学处理，而是将生物处理、膜分离、资源回收等多种技术集成于一体。通过优化工艺参数，实现处理效率的最大化和运行成本的最小化。

Our Objectives

To build up a (series of) future-oriented (2030-2040) domestic wastewater treatment plant with a timeline of five years.

Water Factory 21, California



“NEWater”, Singapore



1. Background of our activity

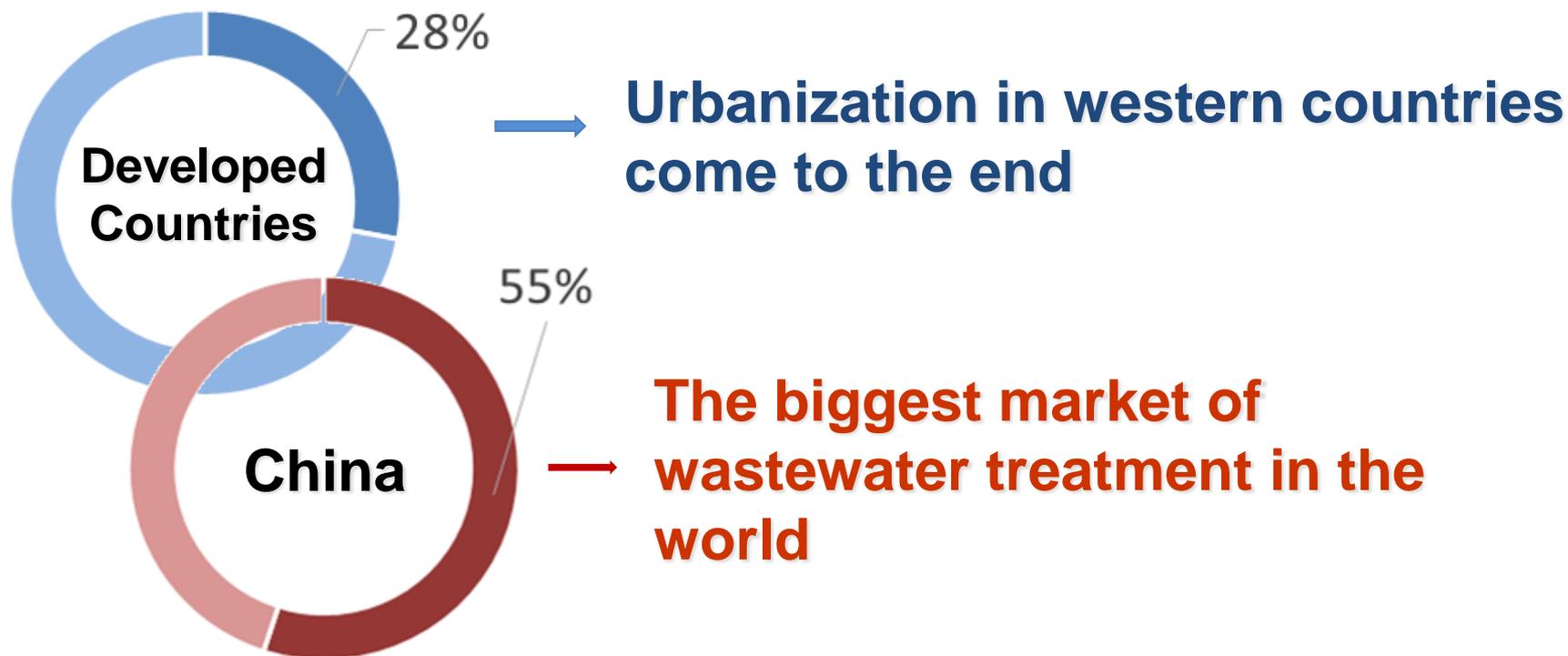
(1) Emerging Urbanization

- 100 million inhabitants from rural to urban
- Reformation of “village-amid-the-city”
- Urbanization in the mid-western regions

--“The 12th session of the National People's Congress at the 2nd meeting of the government work report”



1. Background of our activity



Comparison of Percentages of Rural Inhabitants in the cities

1. Background of our activity

(2) Energy recovery & Nutrients recycle

Energy-costly, resource-consuming, unsustainable development

Violation of the sustainable concept

- ◆ **Lack policy guidance**
- ◆ **Extensive Management**
- ◆ **Energy-costly Process**
- ◆ **No resource recovery**



1. Background of our activity

The present and future of China's WWTPs

- There are about 4000 WWTPs in China
- Treatment capacity is 149 m m³/d
- According to the I B effluent standard, the total annual mitigation of COD, N and P are 10m, 2m and 0.2m tons.
- 10 billion kWh of power is consumed in the processes in one year.
- Meanwhile, the conventional treatment processes may lead to energy waste of 20 billion kWh which could have been derived from the produced COD.

1. Background of our activity

(3) Pollutant Reducing

The daily domestic sewage in China

- ◆ The Chinese population=1.4 billion
- ◆ 50% of people live in cities
- ◆ Average sewage generation of each person is : 0.14-0.24 m³/d
- ◆ Accordingly, the Chinese annual generation of sewage is 46 billion tons.
- ◆ 15 m tons of COD, 3 m tons of N and
- ◆ 0.25 m tons of P contain in the wastewater.

1. Background of our activity

Pollutant Reducing

- More complicated pollution and increasing sorts of pollutants
- Increasing requirements of water environment

More stringent effluent standard

Technical Development

Nutrient Removal

Biological (BNR)

Enhanced (ENR)

Limit of Technology (LOT)

Advanced Treatment

Advanced Oxidation

RO

Eutrophication



1. Background of our activity

More Stringent Standards

- Standards for sewage (mg/l)

1A: COD 50、 N15、 P 0.5(1.0)

1B: COD 60、 N 20、 P 1.0(1.5)

- Standards for industrial WW (mg/l)

COD: from 100-150 to 60-100



Upgrading of facilities or introduction of advanced treatment is required.

1. Background of our activity

COD 60.0 1B

- How to effectively recover and reuse N & P?
- Should China make a reasonable standard for water reuse?

4.00 1B

2.00

0.00

1月1日 2月20日 4月11日 5月31日 7月20日 9月8日 10月28日

2. China's Conceptual WWTP

Integration of Wastewater Treatment & Energy & Nutrient Recovery

- Potential Energy in wastewater = 10 x energy cost for treatment
- Electricity yearly cost for China WWTPs is over 10 billion kWh
- Energy Potential in global daily wastewater discharge \approx 100 Mton standard fuel oil
- Energy self-sufficiency rates of some WWTPs are already 100%
- Phosphate Recovery is an important development direction

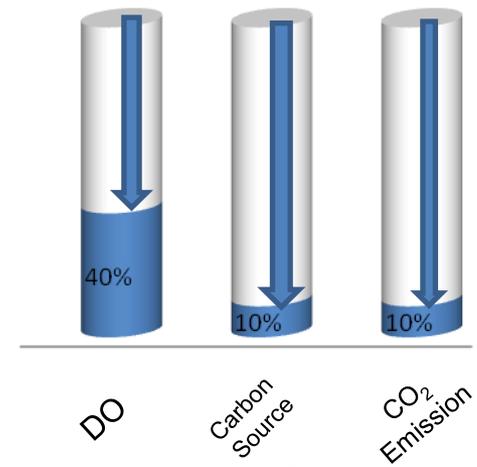
Perception
Change

Resource
Recovery

Technology
Innovation



- Nitrogen Removal
- Co-digestion



2. China's Conceptual WWTP

Design Criteria



- **Low-Carbon Footprint**
- **State-of-the-art Technologies**
- **Sustainable**
- **Global Benchmark**

Seek the suitable model of wastewater treatment and reuse for China

2. China's Conceptual WWTP

- 👉 **Human Capitals**
- 👉 **Experience**
- 👉 **Technologies**



ready to launch
A leap-frog progress



2. China's Conceptual WWTP

Four Objectives

- **Sustainable Water Quality**
- **Energy Self-sufficient**
- **Resource Recovery**
- **Eco-friendly**

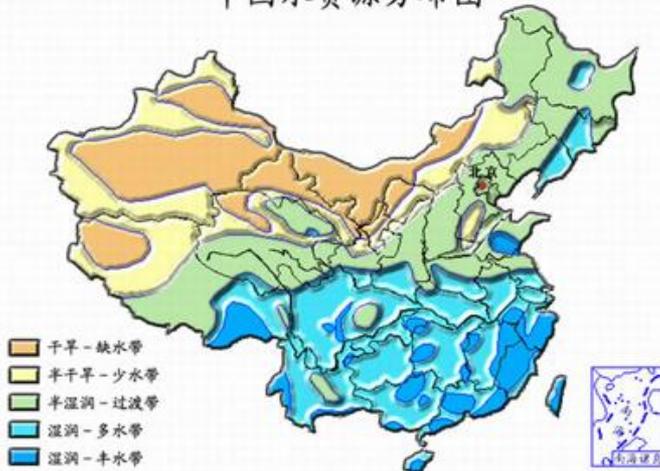


2. China's Conceptual WWTP

1 Sustainable Water Quality

Ignorance of ecological diversity, technical feasibility and economic availability

中国水资源分布图



序号	基本控制项目	中国					美国						
		二级标准	一级标准		北京地方标准		国家标准	佛罗里达州					
			B标准	A标准	B标准	A标准		Hookers	Largo	Reno-Sparks	River Oaks	Palmetto	
1	化学需氧量 (COD)	100	60	50	30	20	BOD	30	5	5	20	2	5
2	生化需氧量 (BOD ₅)	30	20	10	6	4	SS	30	5	5	20	2	5
3	悬浮物 (SS)	30	20	10	5	5	总氮		3	8	5	1.2	3
4	动植物油	5	3	1	0.5	0.1	总磷		7.5	--	0.4	0.4	1
5	石油类	5	3	1	0.5	0.05							
6	阴离子表面活性剂	2	1	0.5	0.3	0.2							
7	总氮 (以 N 计)	-	20	15	15	10							
8	氨氮 (以 N 计)	25(30)	8(15)	5(8)	1.5(2.5)	1.0(1.5)							
9	总磷 (以 P 计)	2005 年 12 月 31 日前建设的	3	1.5	1	0.3	0.2						
		2006 年 1 月 1 日起建设的	3	1	0.5	0.3	0.2						
10	色度 (稀释倍数)	40	30	30	15	10	pH	6-9					
11	pH	6-9	6-9	6-9	6-9	6-9							
12	粪大肠菌群数 (个/L)	10 ⁴	10 ⁴	10 ³	10 ³	500							

单位: mg/L

中美两国排放标准对比图

Lack of sustainable discharge standard

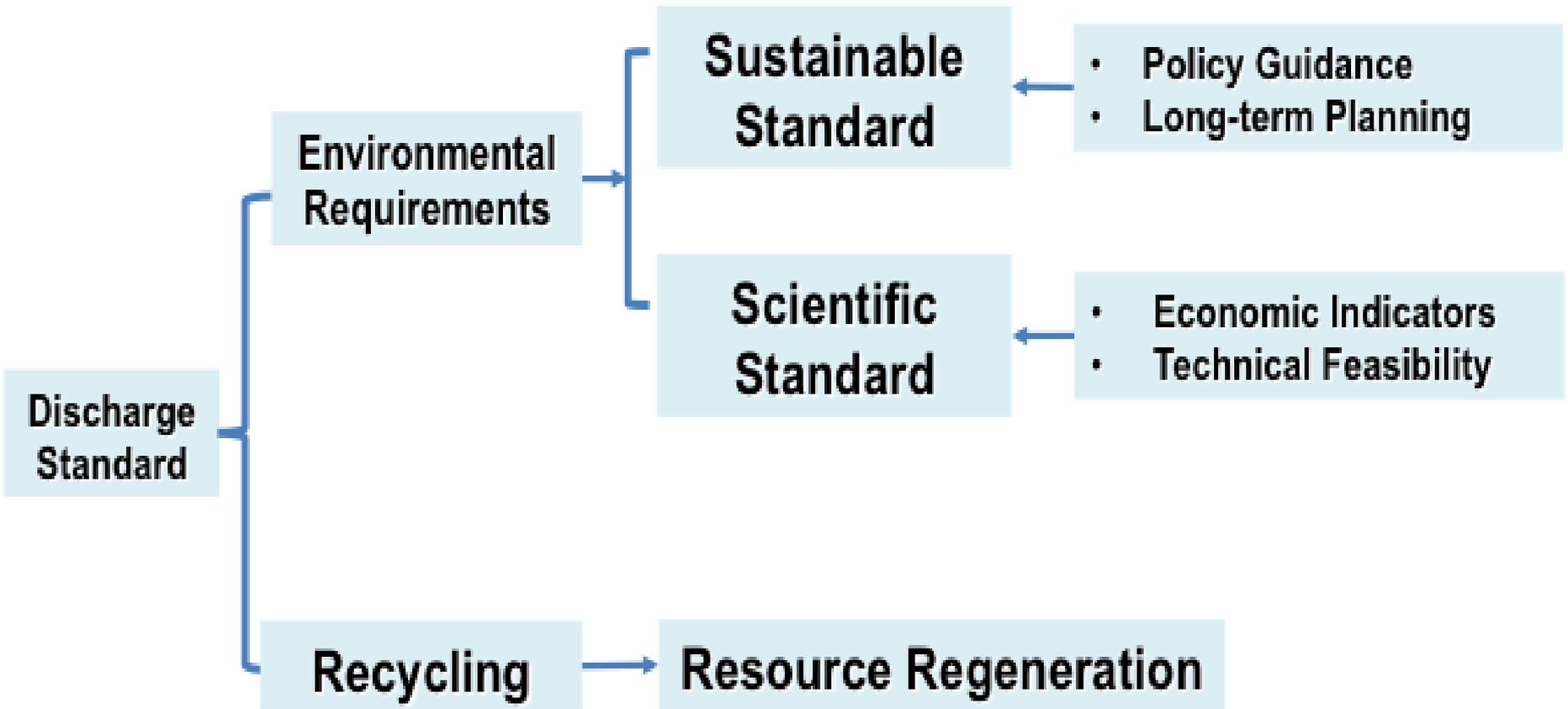
2. China's Conceptual WWTP

Sustainable water quality should meet the following conditions:

- ✦ **Achieve emissions requirements**
- ✦ **Conform to the goal of different recycling water quality requirements**
- ✦ **Ecological risk Free**
- ✦ **Meet the requirements for quality of the raw water as a drinking water, and have no health hazard**

Building the quality index system of sewage water which can be used to the next 20 years

2. China's Conceptual WWTP



2. China's Conceptual WWTP

2 Energy Self-sufficient

The energy contains in daily sewage in China

The 15 m tons of COD in the sewage may:

- ◆ **Be used to generate 30 billion kWh of power**
- ◆ **Be 3 times of WWTPs' energy consumption**
- ◆ **Achieve energy saving of 25%, if 10% of the total energy can be utilized**

4. China's Conceptual WWTP

Reasonably use organics abundant power, new processes, techniques, rigs and ways of operation



Kitchen waste



Solar power



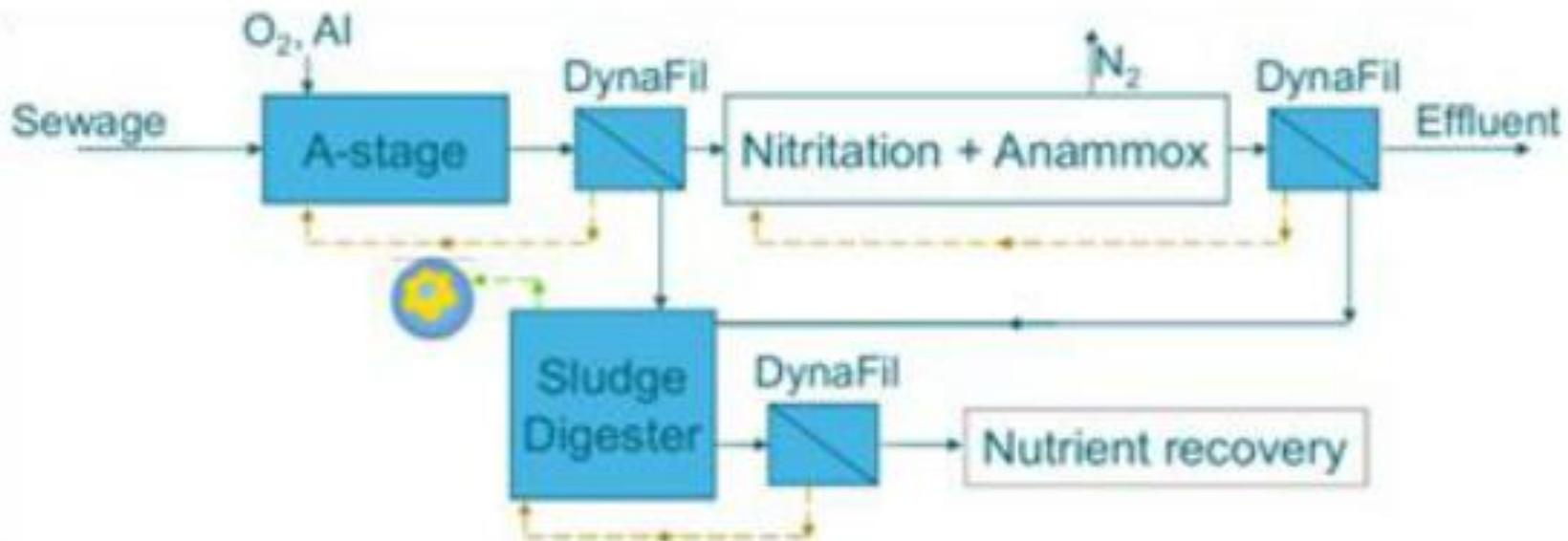
Information platform

Could reduce 1% of the society's energy consumption in the direction of the conceptual plant

2. China's Conceptual WWTP

The Strass municipal wastewater treatment plant in Austria — energy consumption of Sewage treatment

A 83% drop of energy consumption. 2005's energy-sustain rate is as high as 108%, and can reach 200% when extra feedstock presents.



4. China's Conceptual WWTP

3 Resource Recovery



Airprex® Phosphate Recovery, Amsterdam, NL



Sludge Resource Utilization



a) Struvite,
b) Polyhydroxyalkanonate bioplastic,
c) Alginate biopolymers

4. China's Conceptual WWTP

China's annual discharge of COD, N and P are 23.5m, 4.5m and 0.49m tons, 65%, 66% and 53% of them come from WWTPs.

Hence, the utilization of energy and resources contain in wastewater may contribute to matter recycle and environmental protection.

4. China's Conceptual WWTP

Phosphorus Recovery – Need

- ✦ **Globally, only about 16% of mined P ends up in human food. Most of the rest is lost along the way to agricultural run off (46%) and animal wastes (40%).**
- ✦ **Major P reserves are present in only five countries, and “cheap” reserves will deplete in a few decades.**
- ✦ **We must recover the “lost P” in order to sustain modern agriculture, as well as protect water quality**
- ✦ **from eutrophication.**

Prof. Bruce E. Rittmann, Arizona State University

Recycling mode of N P

Technical route selection of
Phosphorus resource
utilization

Reclaim + Reuse vs.
Reuse directly

1. Deprivation and separation of P: obtain P products via Guanite crystallization technics.



2. Direct reuse: with in the water treatment process, P is concentrated in bi-products such us biogas slurry, and could be applied to agriculture use.

Agriculture use of P biogas slurry—economical feasible way for N&P utilization in the future

2. China's Conceptual WWTP

4 Eco-friendly

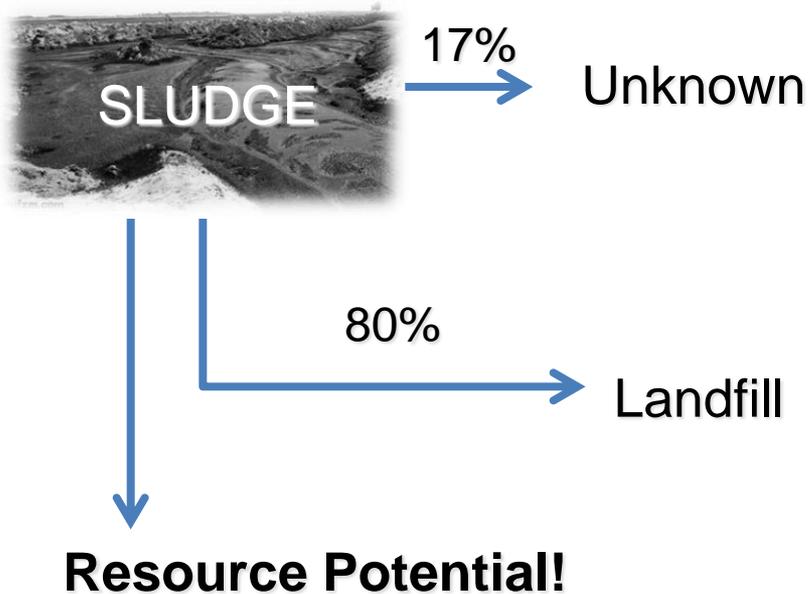
- **Safe Discharge**
- **Harmonious Integration with residency**
- **No affect to the surrounding landuse**



2. China's Conceptual WWTP

Lack of the harmony between human and nature

Sludge Disposal

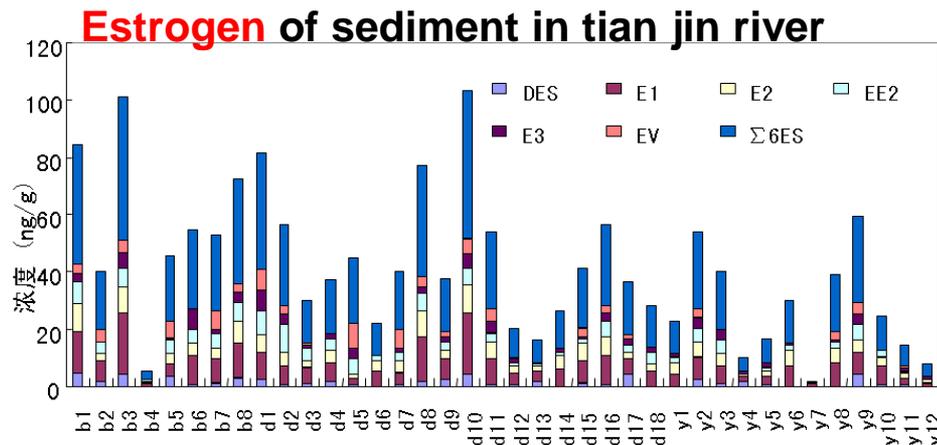
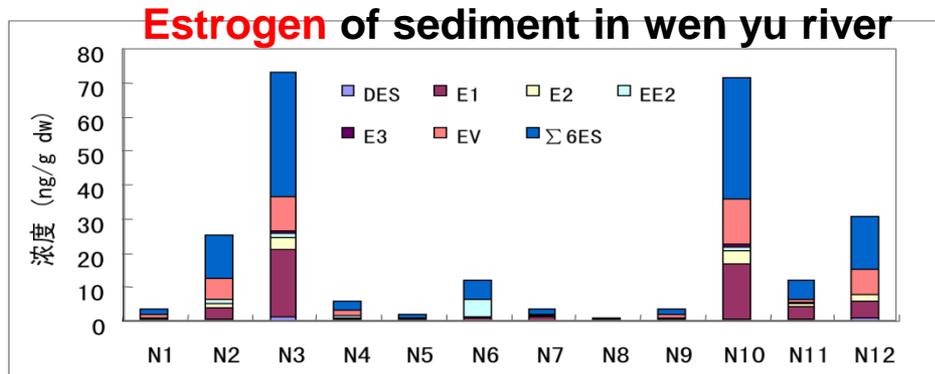


Nuisances with surroundings



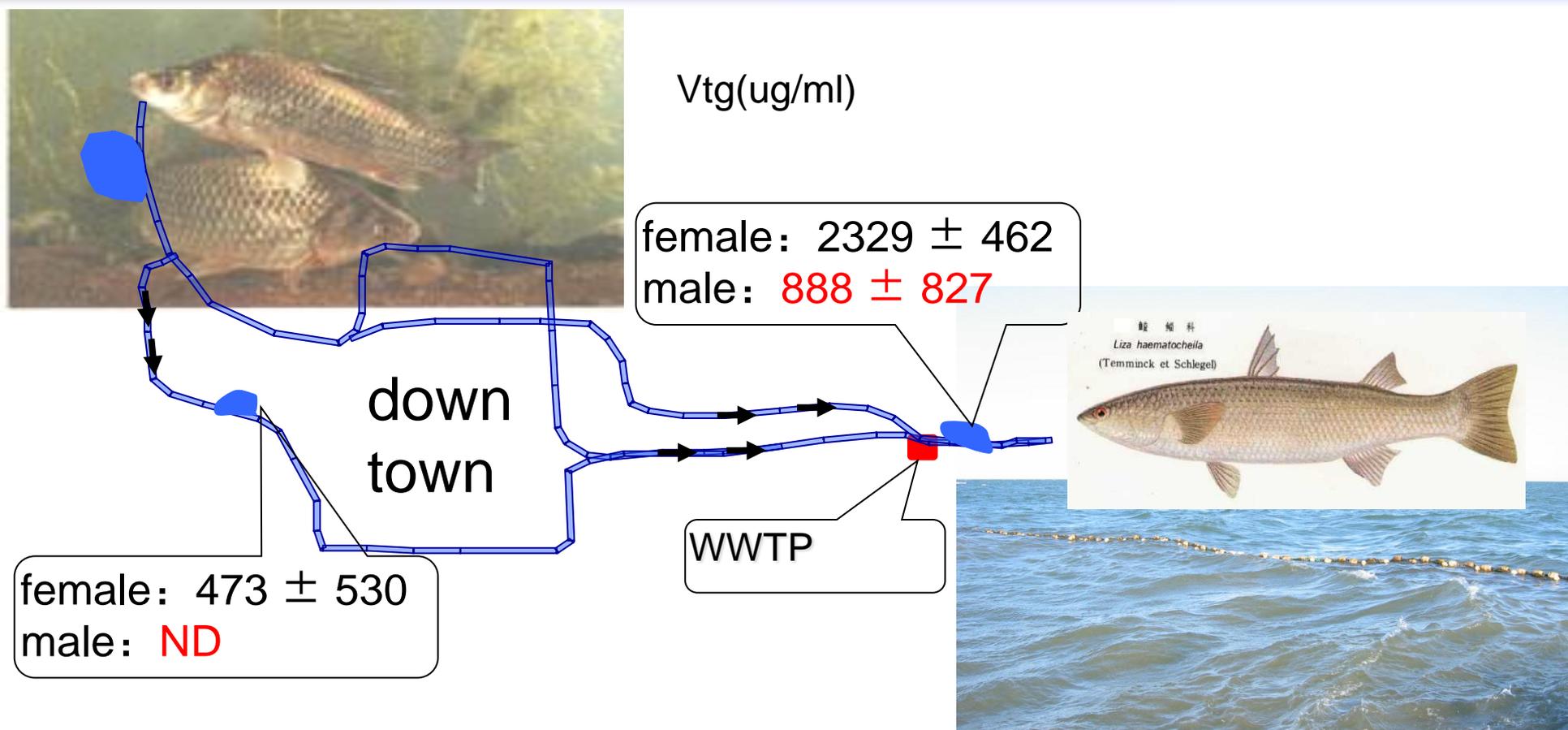
Sewage discharge-estrogen pollution

- **Estrogen** : Diethylstilbestrol, estrone, estradiol, alkynyl estradiol, estriol, pentanoic acid estradiol
- **Sample analysis**: water and sediment in wen yu river, dagu sewage river, beitung drainage river and yongding river



- Total amount of sediment in wenyu river: **0.39-36.6 ng/g**, most sample points exceed the concentration of control point get in control point (N1)
- The concentration of estrogen in water was high, e.g. Dagu sewage disposing river: **8.2-51.6 ng/g**
- It was at a high levels compare to domestic and foreign values.

Endocrine disrupter in municipal sewage may impact aquatic ecosystem, the egg yolk protein levels of male fish in the water of eliminator downstream rose significantly , hermaphrodite barracuda appeared in heavily polluted rivers



Environmental Contamination and Toxicology, 2006,77; Arch. Environ. Contam. Toxicol. (2004):46, 1-7; J Chromatogr. A. (2002):617-624; Bull. of Environ. Contam. & Toxicol. (2003):527-532

Ecological and health impact of reclaimed water

- **WWTP's discharge of pollutants would change the structure and function of organisms in the river, i.e. the change of ecological communities in both upstream and downstream;**
- **The trace pollutants would lead to a decreasing number of sensitive creatures in the downstream;**
- **The influence of interaction among creatures overweighs the direct impact from the pollutants**

2. China's Conceptual WWTP

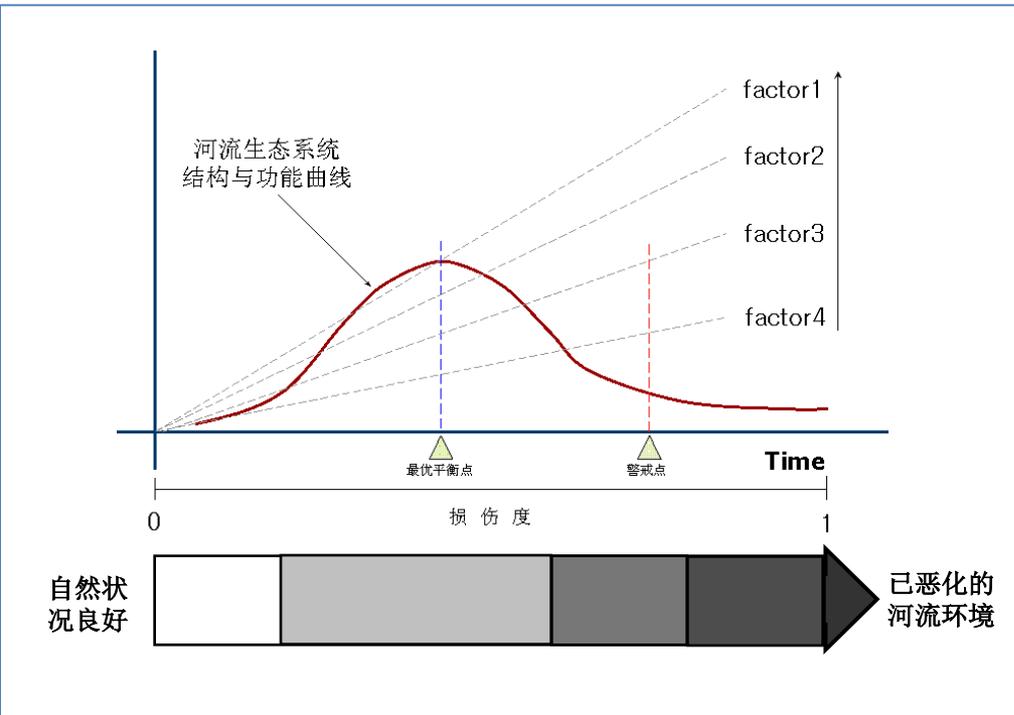
Eco-friendly integrated with the urban development



Green Wastewater Treatment Plant

2. China's Conceptual WWTP

Water ecosystem integrity protection



- Healthy ecosystem
- Minimizing human activity impact on aquatic ecosystem health
- High quality service value of water ecological system for humans

The best policy and measures to guarantee water ecosystem health

3. Our visions



- ★ **A future-oriented systematic exploration**
- ★ **A visionary prediction for the wastewater treatment process in the coming 20 years**
- ★ **Trendsetter for the mainstream technologies in the future in China**

3. Our visions

One-step Realization

**For the future
20-30 years**

**Advanced Concept &
Technology**

Intelligentization

Optimal Integration



3. Our visions

Creating economic values through the progress

- **Extend the ideas of the conceptual WWTP**
- **Optimize the conceptual design**
- **Integrate with the latest technologies**
- **Innovate the operational model**



4. Our Schedule

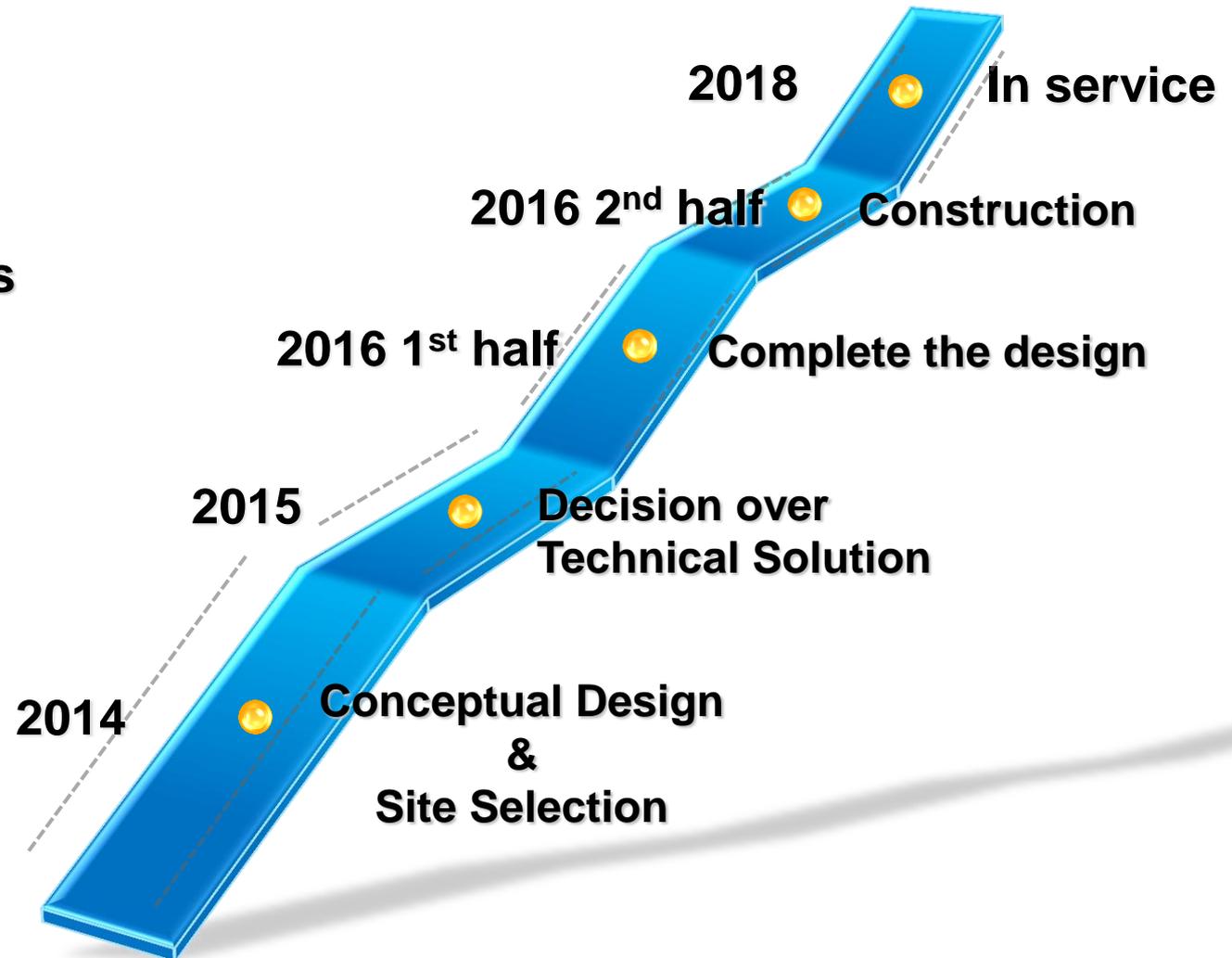
Schedule:

Start: 2014

Duration: 5 years

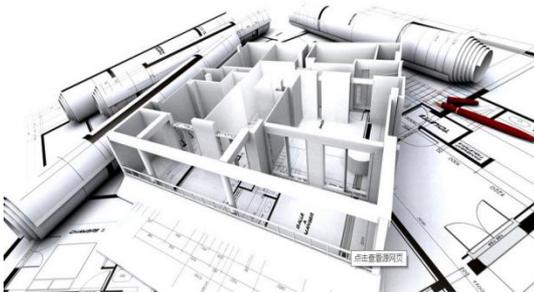
Plants: 1 - 3

Finish: 2018



4. Latest Progress

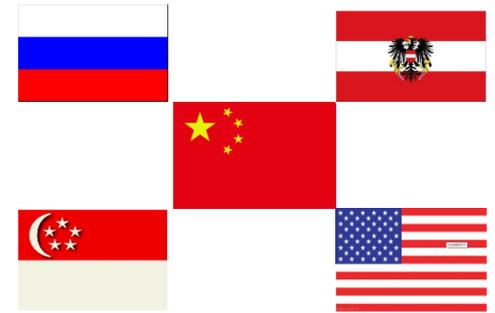
Objective 2014:



Concept Design



Site Selection



International Exchange

The CWWTP will be implemented in the modification of the old plants and the construction of the new plants.

More important:

Not only build one or more wastewater treatment plants, but also introduce the new concept, new technology, new management model in China.

Thank you!

Suggestions?